#### Ash Monofill Mining: An Analysis of the Beneficial Use Potential of Combined Ash



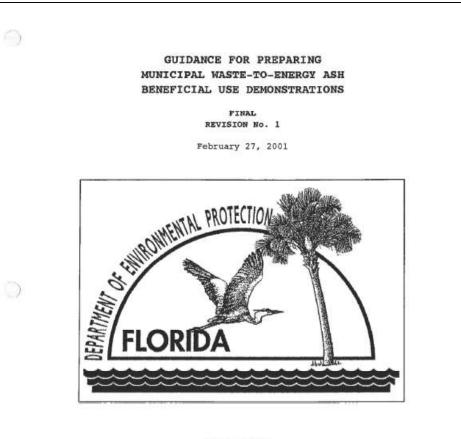




• 403.7045(5), F.S.:

Ash residue generated by a solid waste management facility from the burning of solid waste must be disposed of in a properly designed solid waste disposal area that complies with the standards developed by the department for the disposal of such ash residue. The department shall work with solid waste management facilities that burn solid waste to identify and develop methods for recycling and reuse of ash residue or treated ash residue, and the department may allow recycling or reuse by an applicant who demonstrates that no significant threat to public health will result and that applicable department standards and criteria will not be violated. The Division of Waste Management shall direct the district offices and bureaus on matters relating to the interpretation and applicability of this subsection. The department may adopt rules necessary for administering this subsection, but the department is not required to amend its existing rules.

#### 2001 BUD Document



Prepared by:

Department of Environmental Protection Solid Waste Section 2600 Blair Stone Road Tallahassee, Florida 32399-2400

- Authored Primarily By Contaminated Site Cleanup Staff
- Comparison to Soil
   Cleanup Target Levels

   (SCTL) and
   Groundwater Cleanup
   Target Levels (GCTL)
- Too Prescriptive to be Workable

#### 2013 Hinkley Center Whitepaper

A Critical Assessment of Pathways and Limitations to Recycling Fuel Combustion Residues in Florida

December 19, 2013

#### Prepared by:

Timothy G. Townsend (Principal Investigator), Justin Roessler, Wesley Oehmig, and Nawaf Blaisi Department of Environmental Engineering Sciences Engineering School for Sustainable Infrastructure and the Environment University of Florida

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Prepared under funding provided by:

The Hinkley Center for Solid and Hazardous Waste Management Gainesville, Florida

- Concise Assessment of Current state of Combustion Residue Management in Florida
- Summary of Relevant Background Information
- Identification of Opportunities and Limitations for Beneficial Ash Reuse

#### 2013 Simpson Coal Ash Bill

CS for CS for SB 682 Second Engrossed (ntc) 2013682e2 A bill to be entitled An act relating to fossil fuel combustion products; creating s. 403.7047, F.S.; providing definitions; providing standards for storage of certain fossil fuel combustion products; providing an exemption for beneficial use of fossil fuel combustion products from certain rules; providing that the act does not prohibit the Department of Environmental Protection from taking appropriate action to regulate a beneficial use in certain circumstances; providing 10 11 that the act does not limit other requirements 12 applicable to the beneficial use of fossil fuel 13 combustion products; providing that the act does not 14 limit the recovery of beneficial use products or the 15 authority of the department to approve the beneficial 16 use of materials other than fossil fuel combustion 17 products; clarifying that the act does not limit or 18 modify any fossil fuel combustion product beneficial 19 use previously approved by the department; amending s. 20 403.7222, F.S.; excluding certain types of facilities 21 from provisions on hazardous waste landfills; 22 providing an effective date. 23 24 WHEREAS, fossil fuel combustion products are currently used 25 in a variety of beneficial applications, and 26 WHEREAS, beneficial use of fossil fuel combustion products 27 allows certain industries and end users to avoid the mining and 28 processing of virgin materials through the substitution of 29 fossil fuel combustion products for virgin materials, thereby

Page 1 of 7 CODING: Words stricken are deletions; words underlined are additions.

- Provided Legislative Authority to Beneficially Utilize Coal Ash
- Akin to the 1998
   Legislative changes
   providing Authority to
   Beneficially Utilize WTE
   Ash

DEP 2012 SOLI

Draft Phase II Changes SOLID WASTE MANAGEMENT FACILITIES

62-701

1	ground water, or otherwise enter the environment such that a threat of	39	<ol> <li>The ash is not placed so that it, or any constituent thereof.</li> </ol>
2	contamination in excess of water quality standards and criteria or air quality	40	may enter other lands or be emitted into the air or discharged into any
3	standards is caused, or a significant threat to public health is caused; and	41	waters, including ground water, or otherwise enter the environment in a
4	<ol><li>The industrial byproducts are not hazardous wastes;</li></ol>	42	manner that causes a significant threat to public health or contamination in
5	<ul> <li>Phosphogypsum stack systems;</li> </ul>	43	excess of applicable Department standards and criteria; and,
6	(f) Clean debris which has been segregated from other waste	44	4. The owner or agent of the property where the ash is placed
7	and which is used or stored for use as fill or raw material; and	45	has given the Department written notice, which may be submitted
8	(g) The collection and processing of soil, rocks, vegetative	46	electronically, of the dates and locations of use of the ash for structural fill or
9	debris, asphalt, and similar materials normally associated with and actually	47	pavement aggregate.
10	from construction and routine maintenance of roads, as defined in Section	48	(3) There are several requirements throughout this chapter that
11	334.03(2324), F.S., when such materials are beneficially used or reused by	49	requests or demonstrations must be approved by the Department. Unless
12	the generator as part of a road construction or maintenance project. Street	50	otherwise specifically stated, this means that the requests or
13	sweepings, ditch scrapings, shoulder scrapings, and catch basin sediments	51	demonstrations must be submitted to the appropriate Department District
14	are included in this exemption provided that any significant amounts of solid	52	Office as part of a permit application or request for permit modification. The
15	waste, such as tires, furniture, white goods, and automobile parts, are	53	Department will evaluate such requests or demonstrations in accordance
16	removed prior to use or reuse. This exception does not apply when	54	with the applicable criteria set forth in this chapter, and will approve or
17	materials are contaminated by a spill or other unusual event. Storage of	55	modify permit conditions if those criteria are met.
18	these materials at transfer stations or off-site waste storage areas is	56	(4) In accordance with former Rule 62-701.720, F.A.C., several
19	addressed in subparagraph 62-701.710(1)(c)5., F.A.C.	57	persons or organizations requested approval of alternate requirements for
20	(h) Ash residue as defined in subsection 62-701.200(7), F.A.C.,	58	certain industrial operations. Written determinations made by the
21	from waste-to-energy facilities as defined in section 403.7061(4), F.S., when	59	Department prior to December 23, 1996, in response to such requests
22	beneficially used as a substitute for raw materials, necessary ingredients, or	60	remain in effect even though Rule 62-701.720, F.A.C., has been repealed,
23	additives in products, according to accepted industry practices, in asphalt,	61	until and unless the Department takes action to modify such determinations
24	concrete or cement products, flowable fill, and roller-compacted concrete.	62	through rulemaking.
25	<ul> <li>Bottom ash as defined in subsection 62-701.200(7), F.A.C.,</li> </ul>	63	(5) Local zoning. The Department does not evaluate
26	from waste-to-energy facilities as defined in section 403.7061(4), F.S., when	64	compliance with local zoning or land use ordinances when determining
27	beneficially used as a substitute for raw materials, necessary ingredients, or	65	whether to issue or deny any permit under this chapter. Issuance of a permit
28	additives in products, according to accepted industry practices, in pavement	66	does not relieve an applicant from compliance with local zoning or land use
29	aggregate or structural fill, as those terms are defined in Sections	67	ordinances, or with any other laws, rules, or ordinances.
30	403.7047(1)(d) and (e), F.S. This use of bottom ash must be in accordance	68	(6) There are several references in this chapter to facilities
31	with the following requirements:	69	which are constructed or existing. Unless otherwise specified, these terms
32	<ol> <li>The ash is not placed within three feet of ground water or</li> </ol>	70	mean that the facility has received a permit or is exempt from permitting,
33	15 feet of wetlands or natural water bodies, or within 100 feet of a potable	71	and has actually been built or is being built in accordance with that permit or
34	well that is being used or might be used for human or livestock water	72	exemption. The terms do not include parts of a facility which, although noted
35	consumption;	73	in a long-term design plan, were not authorized to be constructed during the
36	<ol><li>Placement of the ash does not extend beyond the outside.</li></ol>	74	life-within the five-year term of the facility's permit(s). A landfill with a slurry
37	edge of the structure or pavement and is completed as soon as practicable	75	wall liner system is deemed to have been constructed when the slurry wall
38	after placement;	76	was constructed.

11

[\_\_\_] = New changes to existing language. [\_\_\_] = Existing language relocated only.

# Leaching Environmental Assessment Framework (LEAF)

- Challenges assumptions that are prescribed by TCLP and SPLP
- Much better tool for understanding leaching behavior of a material (including a waste)
- Developed by Vanderbilt University in collaboration with USEPA

#### LEAF Testing on Ash and Ash Amended Products at Pasco County RRF

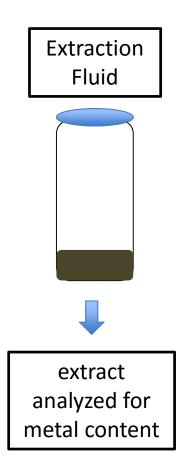
- LEAF testing conducted on three products
  - Raw ash used as roadbase
  - Ash amended concrete
  - Ash amended asphalt
- Tests Conducted:
  - EPA Methods 1311-1316



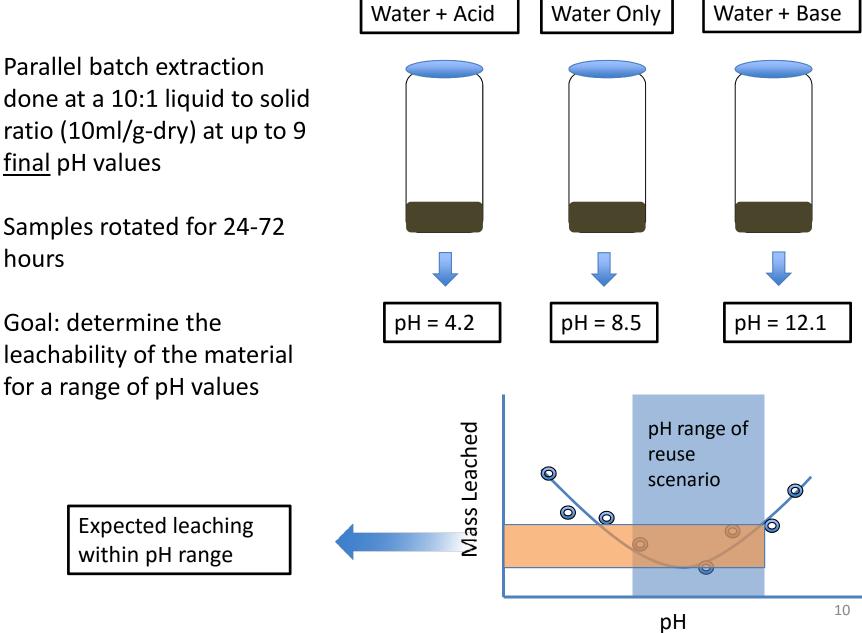
#### Methods 1311 and 1312 – TCLP/SPLP

Batch extraction done at a 20:1 liquid to solid ratio

Sample crushed and rotated rotated for 18 hours



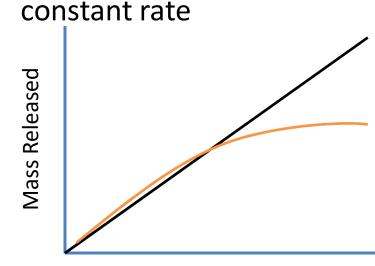
#### Method 1313 – challenges TCLP Fluid assumption



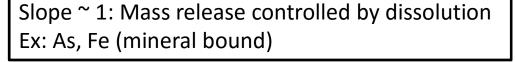
#### Method 1314 – challenges TCLP 20:1 ratio

Column leaching test with constant upward flow of pure water. Samples are taken at prescribed days to achieve specific L/S ratios

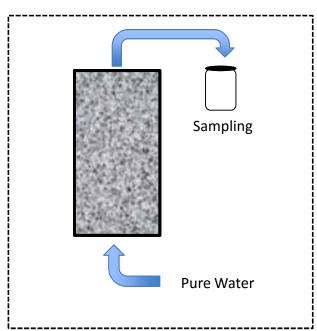
Goal: Determine which constituents wash out quickly and which dissolve into the water at a



L:S Ratio



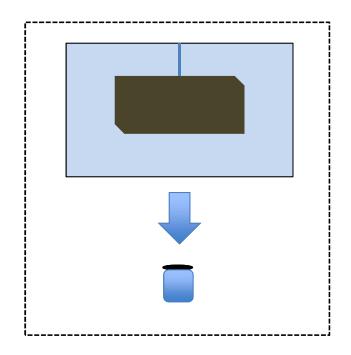
Mass release controlled by surface availability Ex: K, Na, Cl (very soluble elements)

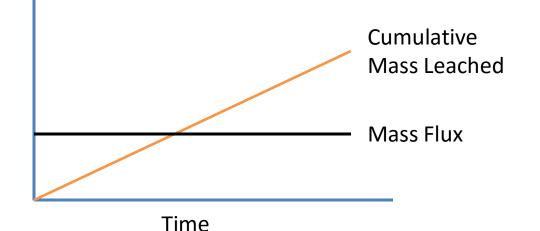


#### Method 1315 – challenges TCLP size reduction assumption

Monolithic material sample (e.g. a brick) or a compacted granular material is submerged in a tank of water and allowed to soak for prescribed times. Water is periodically sampled and analyzed for constituents of concern. New water replaces the old.

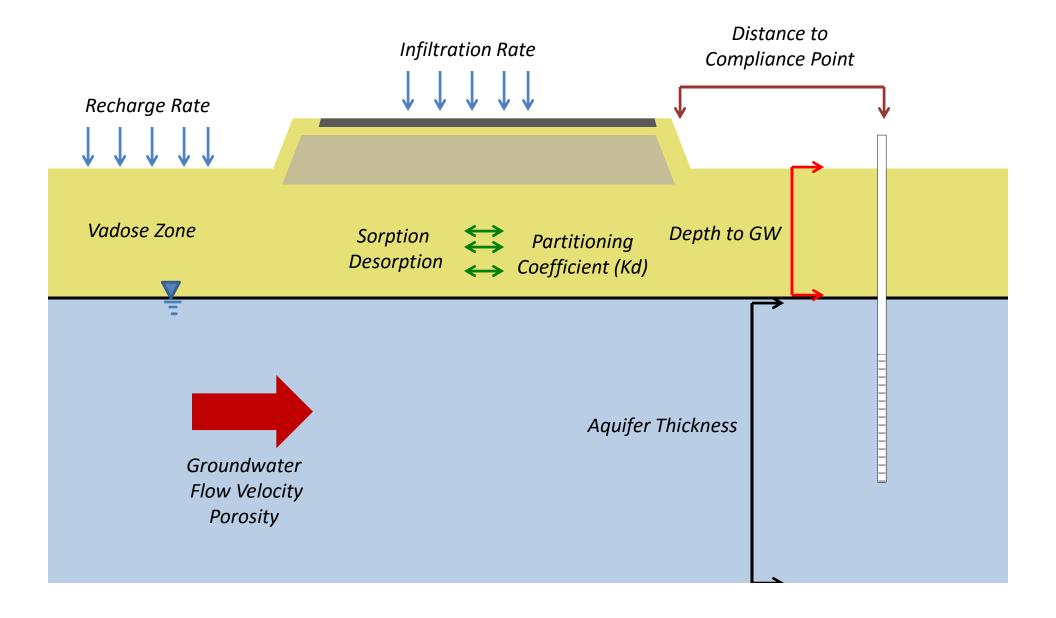
Goal: Determine time-dependent release rates under monolithic conditions





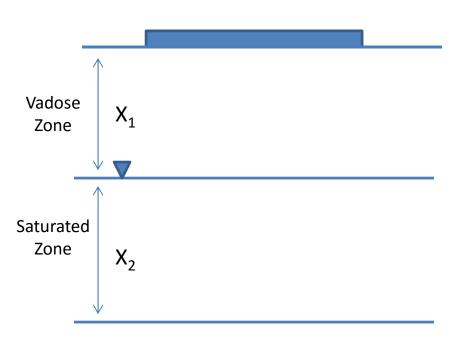
This information can help in predicting mass release in the long run

# **Modeling Evaluation**



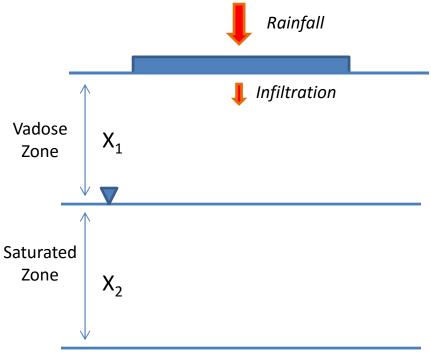
#### Predicting Behavior in the Real World

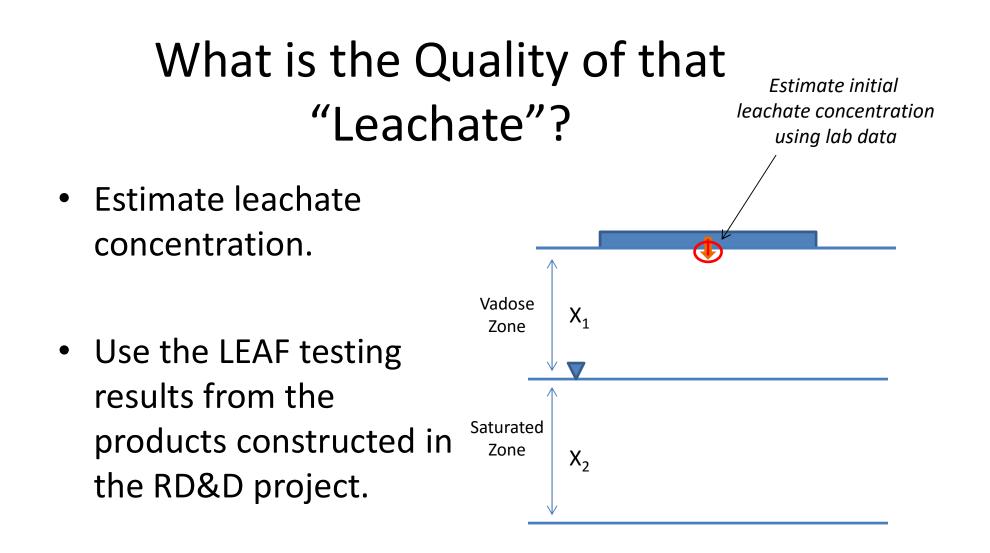
- Construct simple model of roadway and underlying environment.
- Use existing ash data, leaching data, and construction product information, along with a range of site conditions, to estimate COC releases.
- Use EPA-developed fate and transport model to evaluate likely impact on groundwater.



#### How Much "Leachate"?

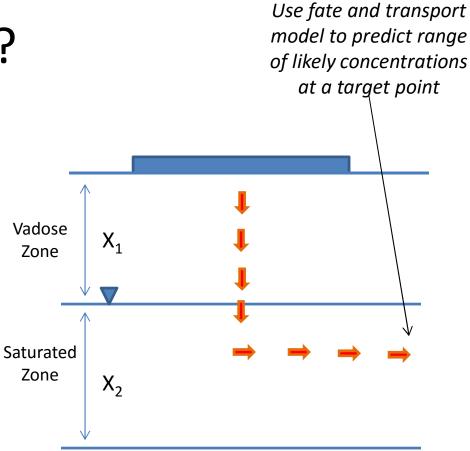
- Estimate the infiltration rate of "leachate" resulting from the roadway. This will be some fraction of the rainfall.
- Use data for hydraulic conductivity, HELP modeling, and literature to estimate infiltration.
- Construct detailed flow model representing actual road construction dimensions.





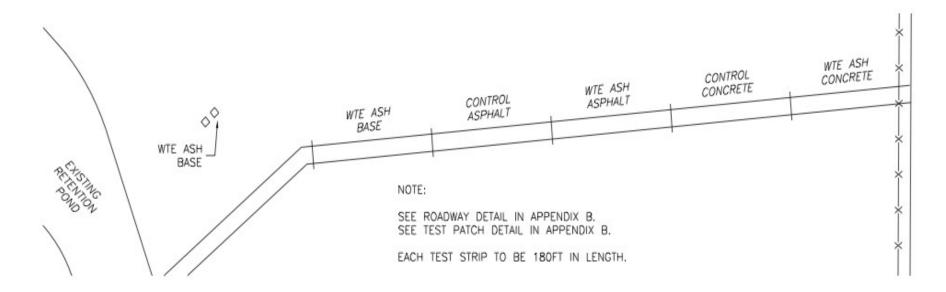
### How Will the "Leachate" Attenuate?

- Estimate groundwater concentration.
- Apply sophisticated fate and transport models



### **Pilot Project Overview**

- Bottom ash used as an aggregate in concrete pavement, hot mix asphalt, and as a road base course
  - Control test sections with conventional materials were also constructed
- Two bottom ash size fractions produced
  - Ash separated into greater than 3/8" and less than 3/8" fractions
- How to best incorporate both fractions?



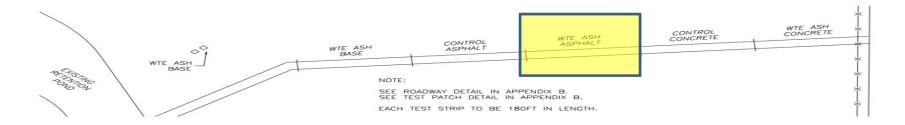
#### 3 <u>Test</u> Sections and 2 <u>Control</u> Sections

- <u>Test Section 1</u>: Bottom Ash as Road Base with Traditional Asphalt Paving
- <u>Test Section 2</u>: Traditional Limerock Road Base with Bottom Ash/Asphalt Paving
- <u>Test Section 3</u>: Traditional Limerock Road Base with Bottom Ash/Portland Concrete Paving

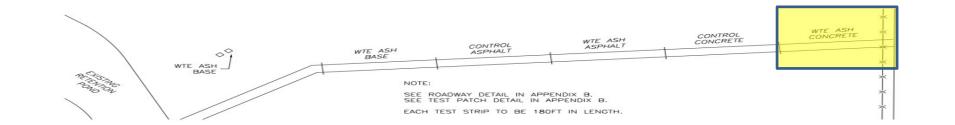


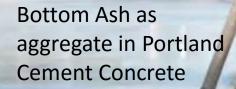


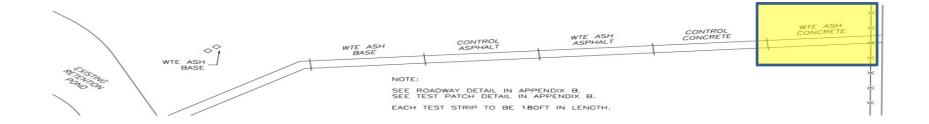








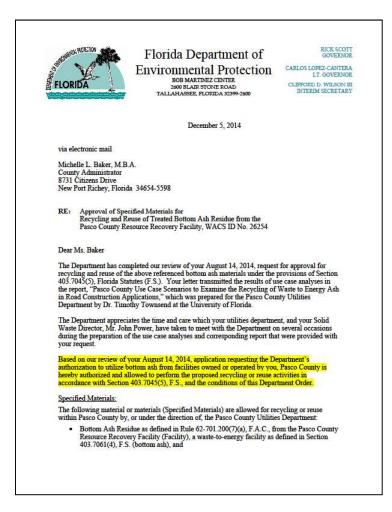






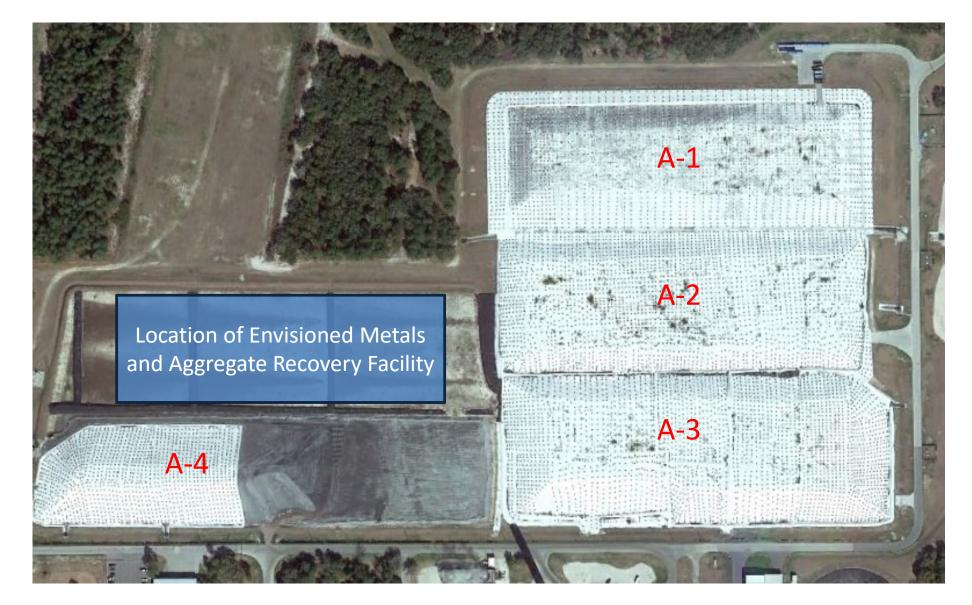
## **FDEP** Approval

- STANDING Authorization to Utilize Bottom Ash as a Road Construction Material
- Certain Limitations Still Apply (no use in wetlands, material must be aged, etc.), but NO FURTHER PERMITS ARE NECESSARY



#### Transitioning from Bottom Ash to Combined Ash

#### Pasco County Monofill

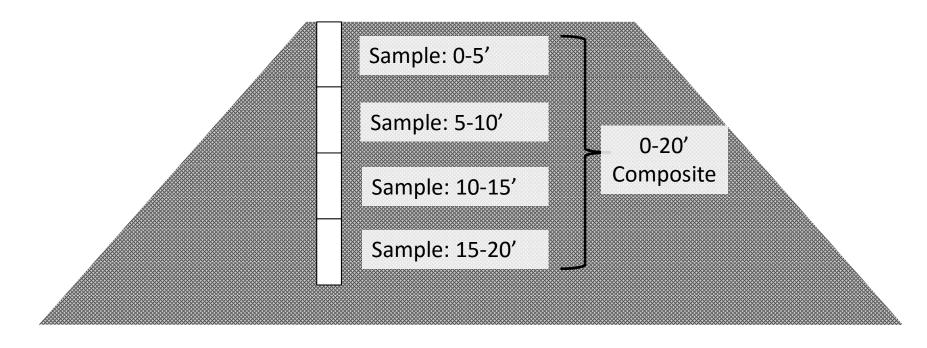


# **Drill Locations – Feb 2016**

Cell	Location	Estimated Age Range	Depth	Number of Samples	Sample Code
A-1	Center of Sub-Cell 1	Feb 1991- July 1992	20'	4 (5' intervals)	A1E
A-1	Center of Sub-Cell 2	Aug 1992 – Nov 1993	20'	4 (5' intervals)	A1C
A-1	Center of Sub-Cell 3	Dec 1993 – March 1995	20'	4 (5' intervals)	A1W
A-2	Center of Sub-Cell 1	Dec 1996 – July 1998	20'	4 (5' intervals)	A2E
A-2	Center of Sub-Cell 2	Aug 1998 – December 1999	20'	4 (5' intervals)	A2C
A-2	Center of Sub-Cell 3	Dec 1999 – June 2001	20'	4 (5' intervals)	A2W
A-3	Center of Sub-Cell 1	May 2003 – Jan 2005	25'	5 (5' intervals)	A3E
A-3	Center of Sub-Cell 3	Jan 2007 – Nov 2008	25'	5 (5' intervals)	A3W

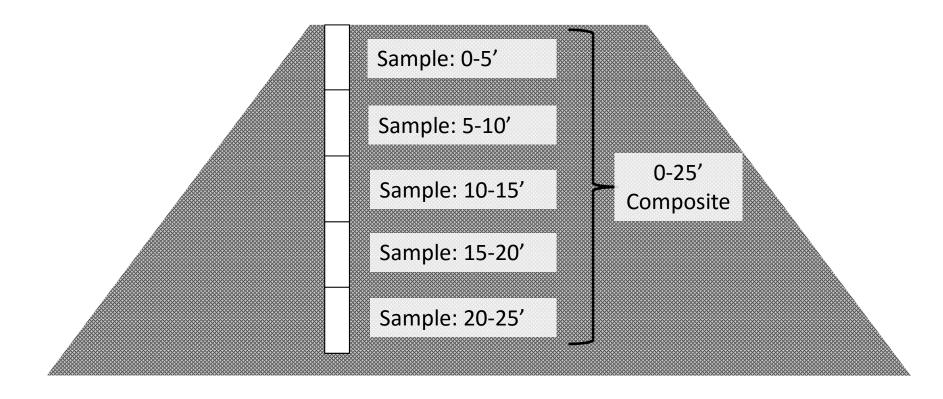
# Sampling Profile A-1 and A-2

Example Monofill Bore (A-1,A-2)

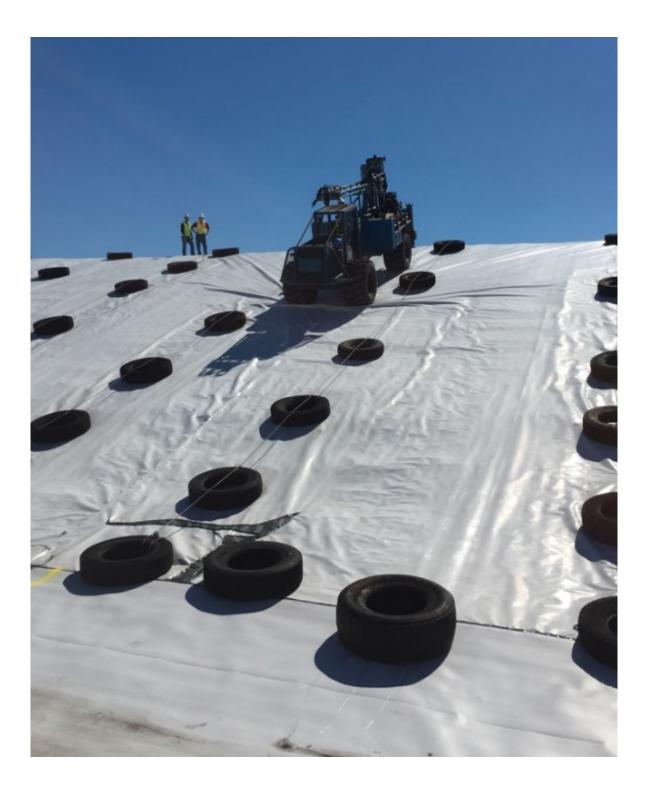


# **Sampling Profile A-3**

Example Monofill Bore (A-3)









Sample Code	Samples	Test	Samples	Test
A1E	0-5'; 5-10'; 10-15'; 15-20';	SPLP (x3) Totals (x5) Moisture Cont. (x2)	Composite (0-20')	TCLP (x2)
A1C	0-5'; 5-10'; 10-15'; 15-20';	SPLP (x3) Totals (x5) Moisture Cont. (x2)	Composite (0-20')	TCLP (x2)
A1W	0-5'; 5-10'; 10-15'; 15-20';	SPLP (x3) Totals (x5) Moisture Cont. (x2)	Composite (0-20')	TCLP (x2)
A2E	0-5'; 5-10'; 10-15'; 15-20';	SPLP (x3) Totals (x5) Moisture Cont. (x2)	Composite (0-20')	TCLP (x2)
A2C	0-5'; 5-10'; 10-15'; 15-20';	SPLP (x3) Totals (x5) Moisture Cont. (x2)	Composite (0-20')	TCLP (x2)
A2W	0-5'; 5-10'; 10-15'; 15-20';	SPLP (x3) Totals (x5) Moisture Cont. (x2)	Composite (0-20')	TCLP (x2)
A3E	0-5'; 5-10'; 10-15'; 15-20'; 20-25'	SPLP (x3) Totals (x5) Moisture Cont. (x2)	Composite (0-25')	TCLP (x2)
A3W	0-5'; 5-10'; 10-15'; 15-20'; 20-25'	SPLP (x3) Totals (x5) Moisture Cont. (x2)	Composite (0-25')	TCLP (x2)
A1, A2, A3	Composite of Each Cell		Dioxin and Furan - EPA 8290	

# First Step - TCLP

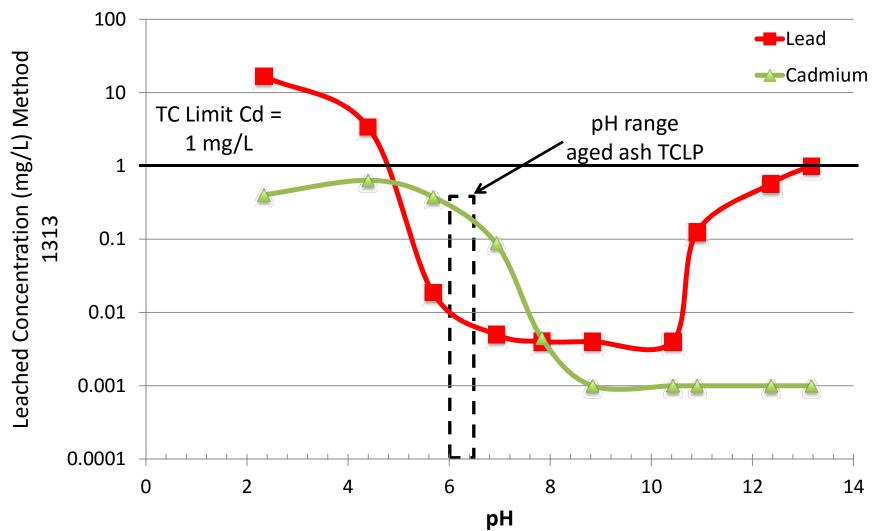
- Tested composite sample from each bore in duplicate (16)
- TCLP: Duplicate fluid determinations from each monofill bore indicate TCLP Fluid 1 for all samples
  - Final pH value between 2-3
- Loss of alkalinity supported by pH decrease seen in SPLP
- Aged ash will should result in fluid 1
  - Supported by data seen from an Ash Processing Facility in the Northeast
- Final pH of TCLP extractions 6.9-6.3
  - Low lead solubility (ampho)
  - Higher cadmium solubility (oxyanion)

# **TCLP Results**

Element	95% UCL (mg/L)	TC Limit (mg/L)
As	0.015	5
Ва	0.183	100
Cd	0.885	1
Cr	0.058	5
Pb	0.917	5
Se	0.025	1

- The resulting 95% UCL for all samples fell below TC thresholds
- Elements of most concern typically Pb and Cd
- Pb leaching low (pH)
- Cd leaching close to threshold (pH)

#### Leaching of Pb and Cd as a Function of Final pH



# **Summary of TCLP Findings**

- As characterized the 95% UCL of the RCRA metals evaluated fell below TC limits
- Low pH solubility of Cadmium resulted in concentrations closest to TC limit
- Cadmium concentration in ash (mg/kg) possible correlation with increased TCLP leaching (i.e. the TCLP results were driven by the amount of Cd in the ash and not by the alkalinity of the ash)

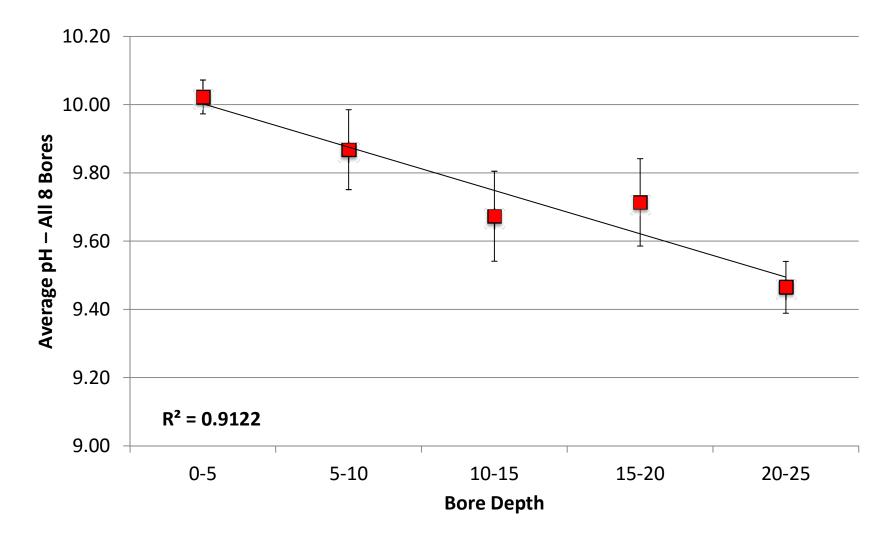
## Second Step - SPLP

- Conducted on each of the discrete depth intervals for each bore (in triplicate)
- pH and element release evaluated
- 95% UCL Calculated for entirety of data set (90 + samples) used to identify elements in exceedance of GCTLs
  - Designated as COPC for further evaluation

# SPLP pH

- pH ranged from 10.3 to 9.3
- Trend of decreasing pH with decreasing depth was seen in the majority (6/8) of the monofill bores and overall averages
  - Supports data from previous study
  - Temperature increase a hypothesis
- No clear trends in differences between cells
- Significantly lower than fresh combined ash – nat. pH = 12-11.5
- Aged to region of lower element solubility

#### SPLP pH; Function of Depth



Element	95% UCL SPLP Conc. (mg/L)	FL- GCTL	95% UCL Exceeds
Aluminum	27.9	0.2/7	yes
Arsenic	0.004	0.01	no
Boron	0.142	1.4	no
Barium	0.162	2	no
Beryllium	0.001	0.004	no
Calcium	269	N/A	-
Cadmium	0.001	0.005	no
Cobalt	0.006	0.14	no
Chromium (tot.)	0.014	0.1	no
Copper	0.027	1	no
Iron	0.094	0.3	no
Potassium	74.7	N/A	-
Magnesium	0.107	N/A	-
Manganese	0.002	0.05	no
Molybdenum	0.037	0.035	yes
Sodium	140	N/A	-
Nickel	0.004	0.1	no
Lead	0.004	0.015	no
Antimony	0.058	0.006	yes
Selenium	0.006	0.05	no
Tin	0.002	4.2	no
Strontium	0.881	4.2	no
Vanadium	0.004	0.049	no
Zinc	0.011	5	no

# **SPLP Conclusions**

- Aluminum, Molybdenum, and Antimony leached above respective GCTLs
- No lead leaching
  - Due to pH decrease, lower solubility, mineral encapsulation
- Limited barium and strontium leaching
  - See in other combined ashes
  - Literature/historic data supports "wash off mechanism"
- Molybdenum leaching decreased in comparison to fresh MA and BA
  - Wash off

#### **Measured COPC**

COPC	95% UCL SPLP - Bores (mg/L)	GCTL	Dilution and Attenuation Factor	Pasco Bottom Ash Required DAF
Al	27.9	7*	4	5.4
Мо	0.037	0.035	1.1	3.5
Sb	0.058	0.006	9.66	5

\* Secondary drinking water standard

# **Previous Modeling Approach**

- Conduct leaching test to determine initial concentration
  - Column test (base)
  - SPLP (asphalt and concrete)
- Determine infiltration rate through roadway
  - Used HELP model
  - Range of Data (0.5 10.4% of precipitation)
- Conduct modeling
  - US EPA IWEM (screening)
  - EPRI MYGRT (site specific)

# IWEM

- US EPA
- Stochastic model
- Pulls aquifer characteristics and climate data from database developed by EPA

- Matched to data most close to Pasco Co.

- Reports 90<sup>th</sup> percentile modeled concentration of 10,000 realization
- At the time of the bottom ash evaluation there was no specific module for roadways

– Since updated in 2015

# **MYGRT**

- Electric Power Research Institute
- User based inputs
- Partitioning coefficients not specified
  - Used a range of values
- Direct concentration output (one scenario)
  - No stochastic analysis
- Modeled most conservative aquifer characteristics from a previous FDEP dataset

### Prior Evaluation (Bottom Ash) Summary

- Modeled results for IWEM and MYGRT demonstrated that results would be below GCTLs at 100'
- Infiltration rate most critical parameter
- MYGRT less conservative then IWEM
- Did show exceedance of Sb, Mo, Al at distances < 100'</li>

#### Summary of Previous Results in Bottom Ash BUD Application – IWEM Roadbase

Leachate Concentration at a Receptor Location of 10ft (mg/L)						
Infiltration (in/yr) $\rightarrow$	0.1	0.5	1	5		
Molybdenum	0.0034	0.0131	0.0256	0.112		
Antimony	9.41E-05	0.0034	0.0067	0.0218		
Aluminum	0.0055	0.133	0.585	8.300		
Leachate Concentr	ation at a Re	ceptor Loca	tion of 35ft	(mg/L)		
Infiltration (in/yr) $ ightarrow$	0.1 (0.2%)	0.5 (1.0%)	1 (2.1 %)	5 (10.4%)		
Molybdenum	0.0026	0.0081	0.0145	0.0655		
Antimony	0.0002	0.0018	0.0031	0.0112		
Aluminum	0.0048	0.0858	0.300	4.13		
Leachate Concentr	ation at a Re	ceptor Loca	tion of 50ft	(mg/L)		
Infiltration (in/yr) $\rightarrow$	0.1	0.5	1	5		
Molybdenum	0.002	0.0066	0.0112	0.0479		
Antimony	0.0001	0.0013	0.0022	0.0085		
Aluminum	0.0041	0.0691	0.235	3.24		
Leachate Concentration at a Receptor Location of 100ft (mg/L)						
Infiltration (in/yr) $\rightarrow$	0.1	0.5	1	5		
Molybdenum	0.0011	0.0037	0.0061	0.0256		
Antimony	7.24E-05	0.0006	0.0011	0.0044		

10 feet

35 feet

50 feet

100 feet

#### **IWEM Model Concentrations**

Input Concentration					
Scenario (mg/L)AntimonyMolybdenumAluminum					
Pasco Base (previous)	0.030	0.121	37.9		
Current (combined ash)	0.058	0.037	27.9		
Max that "passes"	0.038	0.140	175*		

#### IWEM Combined Ash Output 5" Infiltration 100'

	F	Results - User-Define	ed Liner (18)		<u> </u>				
	CAS	Constituent Name	Leachate Concentration (mg/L)	DAF	Toxicity Standard	Exposure Duration (y)	Reference Groundwater Concentration (mg/L)	90th Percentile Exposure Level (mg/L)	Below Benchmark?
•	7440-36-0	Antimony	0.058	6.3	MCL	1	0.006	0.0093	No
	7439-98-7	Molybdenum	0.037	4	User Defined	1	0.035	0.0092	Yes
	25116-44-6	Aluminium	27.9	29	MCL	1	7	0.9515	Yes

#### Predicted Downgradient Concentrations Combined vs Bottom Ash

Leachate Concentration at a Receptor Location of 10ft (mg/L)								
Infiltration (in/yr) $\rightarrow$	0.1	0.5	1	5				
Molybdenum	OK	0.0038	0.0078	0.044				
Antimony	ОК	0.007	0.013	0.035				
Aluminum	OK	0.1815	0.8187	7.659				
Leachate Concentr	Leachate Concentration at a Receptor Location of 35ft (mg/L)							
Infiltration (in/yr) →	0.1 (0.2%)	0.5 (1.0%)	1 (2.1 %)	5 (10.4%)				
Molybdenum	OK	OK	0.0049	0.0248				
Antimony	OK	OK	0.0053	0.0273				
Aluminum	OK	OK	0.323	3.435				
Leachate Concentration at a Receptor Location of 50ft (mg/L)								
Leachate Concentr	ation at a Re	ceptor Locat	tion of 50ft	(mg/L)				
Infiltration (in/yr) →	ation at a Re 0.1	ceptor Location 0.5	tion of 50ft 1	(mg/L) 5				
	L	-						
Infiltration (in/yr) $\rightarrow$	0.1	0.5	1	5				
Infiltration (in/yr) → Molybdenum	0.1 OK	0.5 OK	<b>1</b> 0.0039	5 0.0174				
Infiltration (in/yr) → Molybdenum Antimony	0.1 OK OK OK	0.5 OK OK OK	1 0.0039 0.0045 0.277	5 0.0174 0.0208 2.17				
Infiltration (in/yr) → Molybdenum Antimony Aluminum	0.1 OK OK OK	0.5 OK OK OK	1 0.0039 0.0045 0.277	5 0.0174 0.0208 2.17				
Infiltration (in/yr) → Molybdenum Antimony Aluminum Leachate Concentra	0.1 OK OK OK	0.5 OK OK OK	1 0.0039 0.0045 0.277 ion of 100f	5 0.0174 0.0208 2.17 t (mg/L)				
Infiltration (in/yr) → Molybdenum Antimony Aluminum Leachate Concentra Infiltration (in/yr) →	0.1 OK OK OK ation at a Res	0.5 OK OK OK ceptor Locat 0.5	1 0.0039 0.0045 0.277 ion of 100f 1	5 0.0174 0.0208 2.17 t (mg/L) 5				

Leachate Concentration at a Receptor Location of 10ft (mg/L)							
Infiltration (in/yr) →	0.1	0.5	1	5			
Molybdenum	0.0034	0.0131	0.0256	0.112			
Antimony	9.41E-05	0.0034	0.0067	0.0218			
Aluminum	0.0055	0.133	0.585	8.300			
Leachate Concentr	ation at a Re	ceptor Loca	tion of 35ft	(mg/L)			
Infiltration (in/yr) $\rightarrow$	0.1 (0.2%)	0.5 (1.0%)	1 (2.1 %)	5 (10.4%)			
Molybdenum	0.0026	0.0081	0.0145	0.0655			
Antimony	0.0002	0.0018	0.0031	0.0112			
Aluminum	0.0048	0.0858	0.300	4.13			
4 Bolice Bootest control with the second se second second sec	8						
Leachate Concentr	ation at a Re	ceptor Loca	tion of 50ft	(mg/L)			
Infiltration (in/yr) $\rightarrow$	0.1	0.5	1	5			
Molybdenum	0.002	0.0066	0.0112	0.0479			
Antimony	0.0001	0.0013	0.0022	0.0085			
Aluminum	0.0041	0.0691	0.235	3.24			
Leachate Concentration at a Receptor Location of 100ft (mg/L)							
Infiltration (in/yr) $\rightarrow$	0.1	0.5	1	5			
Molybdenum	0.0011	0.0037	0.0061	0.0256			
Antimony	7.24E-05	0.0006	0.0011	0.0044			
Aluminum	0.0025	0.04	0.130	1.47			

#### **Combined Ash as Base**

#### **Bottom Ash as Base**

### **Conclusions and Next Steps**

- SPLP Data and Modeling Results indicate that Combined Ash in a monofill is not dissimilar to fresh bottom ash
- The material tested (monofill borings) may/will behave differently than material generated by the Metals Recovery Facility – more testing needs to be done
- It is likely that a Beneficial Use approval CAN be obtained for combined ash





