# SWANA Florida Summer Conference

Pinellas County Solid Waste Bill Embree

**Operations Division Manager** 





Our Vision: To Be the Standard for Public Service in America

### **Mission Statement**



The mission of Pinellas County Solid Waste is to provide safe, competitive, and environmentally sound integrated solid waste services to our residents, visitors and businesses.





# Background



- ❖ Pinellas County is 95+% builtout, extending landfill life is a critical long-term strategy
- Commitment to long term disposal service for community
- WTE is the best option to meet this commitment
- WTE operator selected in 2014, provided plant metrics from that point in time and forward





# **Background (Continued)**



#### **Highlights of Service Agreement**

- **❖** Technical Recovery Plan (TRP)
  - Initially defined projects
  - Six month operating period to identify additional repair or replace projects
  - Relax performance guarantees during TRP
- Share of Revenues
  - Electrical sales
  - Capacity
  - Metals
- Alignment with Power Purchase Agreement
- Initial Operating Period
  - Relaxed performance guarantees
  - Extended for additional projects
  - Scaled additional maintenance fee





## **Background** (Continued)



- PPA ends in 2024 with nearly \$500M in capacity payment's due
- PPA requires 70% Capacity Factor guarantee, actual Capacity Factor had fallen to 75% in 2014
- Why re-investment in facility? Provide at least another 30+ years of operation
  - Maximize valuable landfill life
  - More economical than building new WTE, transferring waste outof-County, etc.
  - Existing on-site water treatment is available for reuse for WTE Operations.





## **Technical Recovery Plan (TRP) Development**



- EOR assessment of facility condition
- Predefined equipment/systems requiring repair/replace
- Six month period for operator to assess equipment and systems
- Develop process for construction administration
- Projects acceptance





#### **Technical Recovery Plan (TRP) Development (Continued)**



- Mutual agreement on additional TRP projects
- Additional TRP projects exceeded stated value in Service Agreement
- Service Agreement amendment, increase cost limit and TRP term
- Transition from cost-substantiation to lump sum
- Pinellas County Commission unanimously agreed to increased cost and initial operating period





# TRP Implementation



- Approximately 260 projects identified
- Replacement project incorporated improved technology such as Inconel Overlay, SDA hopper ceramic spray coating, turbine steam path efficiencies, etc.
- Major projects included:
  - ☐ Replacement of 3 overhead refuse cranes
  - □ Replacement of stoker transfer frame and grate system, in addition to the combustion control system
  - ☐ Replacement of flyash transfer system
  - □ Replacement of all SDA hoppers (with1 SDA hopper with sprayed ceramics)
  - ☐ Replacement of all boiler pressure parts.
    All water wall with spiral wound Inconel overlay
  - □ SDAs rebuild with Hasteloy liner from bottom of hopper to top of shell
  - □ Cooling Tower rebuilt





# TRP Implementation (Continued)



- ☐ Fire Protection system replacement including fire alarm system (most underground moved to above ground)
- **☐** Bypass condenser replacement
- Surface condenser rebuild
- Electrical (transformers, TG bus, cable trays, conduits, other)
- **☐** Mechanical systems
- Structural steel refurbishment and replacement
- ☐ Cost to date: \$198.2M
- ☐ Cost to complete: \$45.1M
- **☐** Completion schedule: Fall 2021

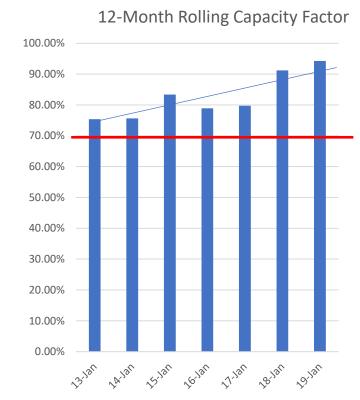


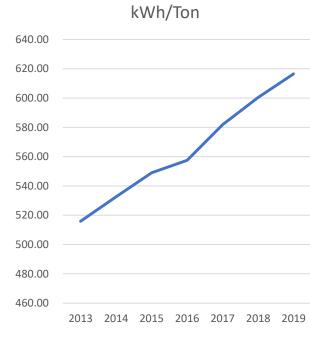


# **TRP Impacts**



- **Capacity Factor January 2013: 75.39%**
- Capacity Factor June 2019: 96.2%
- ❖ Gross electrical generation January 2013: 515.92 kWh/ton
- Gross electrical generation June 2019: 605.12 kWh/ton
- **❖ Boiler availability January 2013 83.5**%
- Boiler availability June 2019 95.8%
- Other Impacts
  - ☐ Improved overall condition of facility
  - ☐ Improved housekeeping and cleanliness
  - **□** Improved aesthetics
  - ☐ Improved operator morale
  - **□** Improved environmental performance







**Pinellas County** 



#### **Next on the Horizon**

- > Renegotiate PPA
- > WTE Service Agreement Amendment
- > Enhanced metals recovery and evaluation of future ash recycling
- Awaiting Master Plan completion to evaluate recommendations (refuse pit expansion, increased bulky waste processing, regional partnership opportunities, etc.
- Explore electric power wheeling from WTE to other County facilities

